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|--|--|---|--|
| Model: Model K-P4 | | Date: 12-Jan-05 | No.: MG116001 |
| Modified Article: Paper Tray Rear Cover | | Prepared by: A. Ishiyama | |
| From: 1st Technical Support Sec. Service Support Dept. | | | |
| Reason for Modification: | <input checked="" type="checkbox"/> Parts catalog correction <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> Part standardization | <input type="checkbox"/> Vendor change <input type="checkbox"/> To improve reliability <input type="checkbox"/> Other | <input type="checkbox"/> To meet standards () |
| Modification Schedule: | From first mass production. | | |

Please apply the following P/N corrections to your Parts Catalogs.

| Incorrect Part Number | Correct Part Number | Description | Q'ty | Int | Page | Index | Note |
|-----------------------|---------------------|-----------------------|------|-----|------|-------|------|
| G0523111 | G1166651 | Paper Tray Rear Cover | 1→1 | X/O | 19 | 26 | |

Reason:

1. The color of the part used in the new machine is not the same as the color of the part used in the previous machine.

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| Model: Model K-P4 | Date: 25-Mar-05 | No.: MG116002 |
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| Modified Article: Pressure Roller Lever | | Prepared by: A. Ishiyama | |
| From: 1st Technical Support Sec. Service Support Dept. | | | |
| Reason for Modification: | <input checked="" type="checkbox"/> Parts catalog correction | <input type="checkbox"/> Vendor change | <input type="checkbox"/> To meet standards () |
| | <input type="checkbox"/> To facilitate assembly | <input type="checkbox"/> To improve reliability | |
| | <input type="checkbox"/> Part standardization | <input type="checkbox"/> Other | |
| Modification Schedule: | From first mass production. | | |

| Old Part Number | New Part Number | Description | Q'ty | Int | Page | Index | Note |
|-----------------|-----------------|-----------------------|------|-----|------|-------|------|
| G0524662 | G1114065 | Pressure Roller Lever | 1→1 | X/O | 17 | 9 | |

Change: The shape of the lever was changed.

Reason: To improve the reliability of the lever spring.

Note: The old part (G0524662) is still used on the K-P1/P2/P3 and C-P1/P2.

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| Model: Model K-P4 | Date: 25-Mar-05 | No.: MG116003 |
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|--|--|---|--|
| Modified Article: Ferrite Core | | Prepared by: A. Ishiyama | |
| From: 1st Technical Support Sec. Service Support Dept. | | | |
| Reason for Modification: | <input checked="" type="checkbox"/> Parts catalog correction | <input type="checkbox"/> Vendor change | <input type="checkbox"/> To meet standards () |
| | <input type="checkbox"/> To facilitate assembly | <input type="checkbox"/> To improve reliability | |
| | <input type="checkbox"/> Part standardization | <input type="checkbox"/> Other | |
| Modification Schedule: | From first mass production. | | |

| Old Part Number | New Part Number | Description | Q'ty | Int | Page | Index | Note |
|-----------------|-----------------|-----------------------|------|-----|------|-------|------|
| - | 16071092 | Ferrite Core – RFC-10 | 0→1 | - | 3 | 106 | |

Change: This part was added.
Reason: It was missing from the Parts Catalog.

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| Model: Model K-P4 | Date: 25-Mar-05 | No.: MG116004 |
|-------------------|-----------------|---------------|

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| Modified Article: Energy Star Decal | | Prepared by: A. Ishiyama | |
| From: 1st Technical Support Sec. Service Support Dept. | | | |
| Reason for Modification: | <input checked="" type="checkbox"/> Parts catalog correction <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> Part standardization | <input type="checkbox"/> Vendor change <input type="checkbox"/> To improve reliability <input type="checkbox"/> Other | <input type="checkbox"/> To meet standards () |
| Modification Schedule: | From first mass production. | | |

| Old Part Number | New Part Number | Description | Q'ty | Int | Page | Index | Note |
|-----------------|-----------------|---------------|------|-----|---------|---------|------|
| - | G0942374 | Decal – ES+PS | 0→1 | - | 3 57 | 31 8 | |

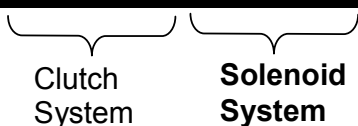
Change: This part was added.

Reason: It was missing from the Parts Catalog.

Note: This part is also used on the C-P1/P2 and G-P1. The part used on the K-P3 is different.

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|--|--|---|--|
| Model: Model K- P4 | | Date: 25-Mar-05 | No.: MG116005 |
| Modified Article: Bypass Tray Paper Pick-up Mechanism | | Prepared by: A. Ishiyama | |
| From: 1st Technical Support Sec. Service Support Dept. | | | |
| Reason for Modification: | <input checked="" type="checkbox"/> Parts catalog correction <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> Part standardization | <input type="checkbox"/> Vendor change <input type="checkbox"/> To improve reliability <input type="checkbox"/> Other | <input type="checkbox"/> To meet standards () |
| Modification Schedule: | From first mass production | | |

| Original Part Number | Temporary Part Number | Description | Q'ty | Int | Page | Index | Note |
|----------------------|-----------------------|------------------------------|------|-----|------|-------|------|
| G1292551 | | Magnetic Clutch : 1 turn:Z41 | 1→1 | X/X | 21 | 4 | * |
| | ▶ G0883297 | Spring Clutch : Manual Feed | | | | | |
| G1292550 | | Stopper : Magnetic Clutch | 1→0 | - | 21 | 21 | |
| | G0523388 | Solenoid – DC24V | 0→1 | - | 21 | 3 | |
| G1112601 | | Bypass Feed Roller | 1→1 | X/X | 9 | 13 | |
| | ▶ G0523288 | Bypass Feed Roller | | | | | |



Change: The paper feed mechanism was **temporarily** changed from a clutch system to a solenoid system. (This is the same system that is used on the C-P1/K-P3.)
Reason: To ensure high reliability of the paper feed system.

Note:

- Temporary change begins: From first machine of mass-production
 Temporary change ends: Around August 2005
 - At this time, the paper feed system will be changed back to a clutch system.
 - Cut-in S/N: TBA.
- See **RTB RG116009** for more details.
- This change is for the C-P2b/P2c and K-P4.

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|---|--|---|--|
| Model: Model K- P4 | | Date: 19-Apr-05 | No.: MG116006 |
| Modified Article: Model Name Plate and Front Door Ass'y | | Prepared by: A. Ishiyama | |
| From: 1st Technical Support Sec. Service Support Dept. | | | |
| Reason for Modification: | <input checked="" type="checkbox"/> Parts catalog correction <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> Part standardization | <input type="checkbox"/> Vendor change <input type="checkbox"/> To improve reliability <input type="checkbox"/> Other | <input type="checkbox"/> To meet standards () |
| Modification Schedule: | From first mass production | | |

| Old Part Number | New Part Number | Description | Q'ty | Int | Page | Index | Note |
|-----------------|-----------------|------------------------------|------|-----|------|-------|--------|
| | G1167053 | MODEL NAME PLATE:SAN:NA:G116 | 0→1 | - | 3 | 17 | *1 |
| | G1167054 | MODEL NAME PLATE:LAN:NA:G116 | 0→1 | - | 3 | 17 | *1 |
| | G1167055 | MODEL NAME PLATE:GES:NA:G116 | 0→1 | - | 3 | 17 | *1 |
| | G1167050 | MODEL NAME PLATE:GES:G116-22 | 0→1 | - | 3 | 17 | NRG EU |
| | G1167051 | MODEL NAME PLATE:REX:G116-22 | 0→1 | - | 3 | 17 | NRG EU |
| | G1167052 | MODEL NAME PLATE:NST:G116-22 | 0→1 | - | 3 | 17 | NRG EU |

*1: These parts are for North America only.

Change: These parts were added.

Reason: They were missing from the Parts Catalog.

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| Model: Model K- P4 | Date: 19-Apr-05 | No.: MG116007 |
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|--|--|---|--|
| Modified Article: Controller NVRAM | | Prepared by: A. Ishiyama | |
| From: 1st Technical Support Sec. Service Support Dept. | | | |
| Reason for Modification: | <input checked="" type="checkbox"/> Parts catalog correction <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> Part standardization | <input type="checkbox"/> Vendor change <input type="checkbox"/> To improve reliability <input type="checkbox"/> Other | <input type="checkbox"/> To meet standards () |
| Modification Schedule: | From first mass production | | |

| Old Part Number | New Part Number | Description | Q'ty | Int | Page | Index | Note |
|-----------------|-----------------|-------------------------|------|-----|--------|-------|------|
| 14076249 | | RAM:FM25L256-PG | 1→0 | O/O | 40, 45 | 130 | |
| | 14076465 | RAM:FM25L256-PG(REV.AG) | 0→1 | | | | |

Change/Reason: Parts standardization.